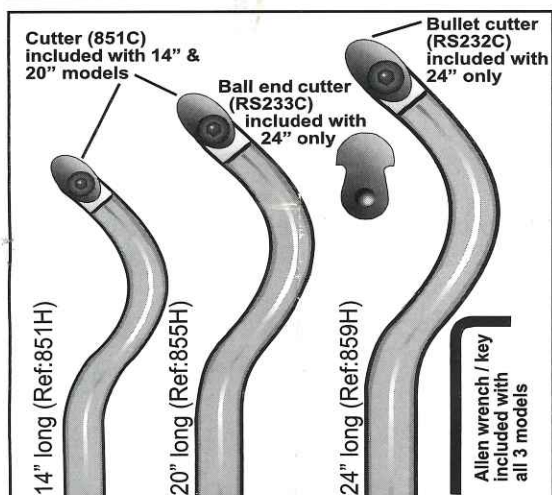
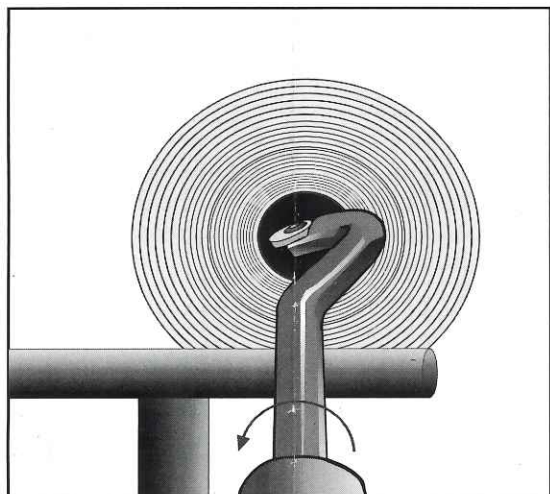


The unique shape of these tools makes them suitable for blind turning and accessing through a restricted opening such as a vase. The Swan Neck design allows the tool to work underneath a shoulder on a hollow form to create elegant shapes with constant wall thickness. There are three sizes of tool 14" and 20" long for end-grain work and 24" long for end- and side-grain projects.

EQUIPMENT



The maximum project size for each tool is as follows: 4 1/2" for the 14" model, 5 1/2" for the 20" model and 7" for the 24" model.

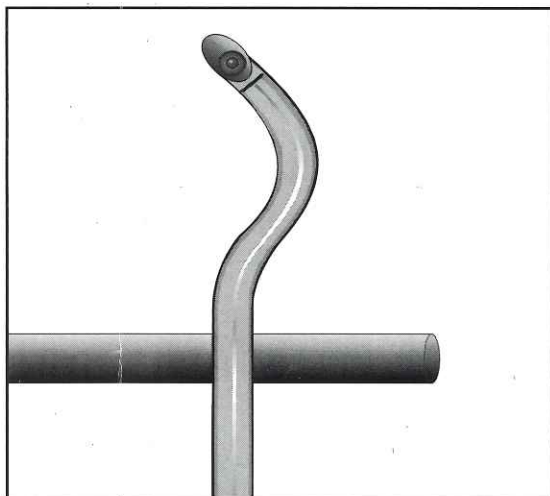


Hold the tool flat on the toolrest and then rotate the handle a small amount to the left to tilt the tip down. This gives slightly more clearance on the cutting edge.

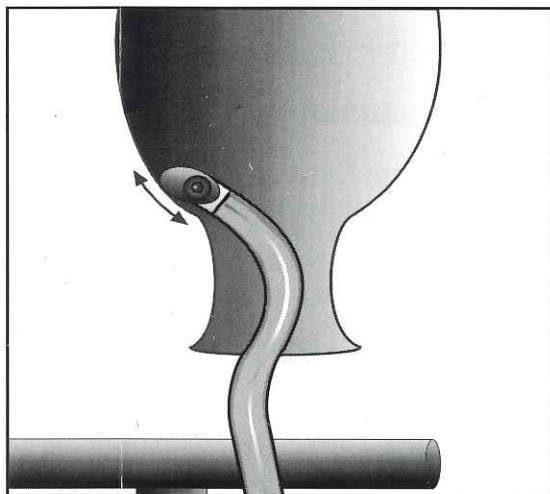


The position of the cutter can be changed by undoing the machine screw and re-positioning it. The optimum position is between directly forward of the shaft and 30 degrees to the left depending on the access required.

TOOL SET-UP

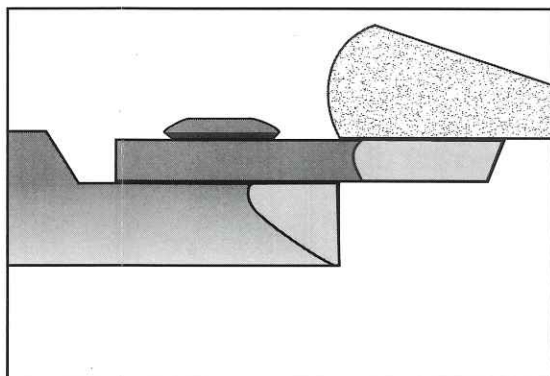


Always ensure that the straight part of the shaft is on the tool rest and NEVER the swan neck section.



The design of the tool will give a smooth finish on every pass with a gentle back and forth sweeping action.

SHARPENING



To sharpen the cutters use a honing stone or diamond file across the top flat face. If the tool has been used on hard woods for extended periods, the profiled edge can be sharpened using the cutter holder (Code No: 472) on the ProEdge Sharpening System (Code No: PED01*)

* A=UK B=Europe C=USA