Thank you for buying this Sovereign handle from Robert Sorby. Sovereign handles are available in 12", 16" and 22". There is also a threaded coupler allowing handles to be screwed together, enabling the user to extend the handle up to 44" long. The SOV-12, 16 and 22 have a 5/8" bore (handle only) with the option of adding collets that reduce the bore down to 1/2", 3/8" and 1/4" to fit all round stock woodturning gouges as well as a tang collet to securely hold tanged tools. Part number SOV-12S comes complete with the 3/8" collet and the tang collet, 16S and 22S are supplied with 3/8" and 1/2" collets.

The following list shows the huge range of Robert Sorby tools now available for the Sovereign system. Match the symbol with those associated with the collets to ensure

The Robert Sorby TurnMaster is now available and fits the Sovereign handle range.
Use SOV-C13 1/2" Collet.

# No collet required

**★ sov-ct** Tang Collet

**SOV-C13** 1/2" Collet

**SOV-C10** 3/8" Collet

♣ sov-co6

<sup>1</sup>/4" Collet

correct fit.

Bowl gouges:		
Bowl Gouge 1/4"	(842 1/4")	
Fingernail Bowl Gouge 1/4"	(842F 1/4")	
Bowl Gouge 3/8"	(842 3/8")	
Fingernail Bowl Gouge 3/8"	(842F 3/8")	
Bowl Gouge 1/2"	(842 1/2")	#
Fingernail Bowl Gouge 1/2"	(842F 1/2")	#
Bowl Gouge 3/4"	(842 3/4")	#
Extra Long Bowl Gouge 1/2"	(8427 1/2")	#
Extra Long Bowl Gouge 3/4"	(8427 3/4")	#
Decorating tools: Spiralling System	(330S)	_
Spiralling Tool	(320S)	
Texturing tool	(310S)	
Spindle gouges: Spindle Gouge 1/4"	(840 1/4")	+
- F	( )	•

Long & Strong Spindle gouges:

Fingernail Spindle Gouge 3/8"

Long & Strong Spindle Gouge 3/8" (841 3/8") ▲ Long & Strong Spindle Gouge 1/2" (841 1/2") ■

Fingernail Spindle Gouge 1/2" (840F 1/2") ■

Hollowing tools:

Spindle Gouge 3/8"

Spindle Gouge 1/2"

Multi Tip Hollowing Tool including 3 cutters	(SOV-RS200) ■
Midi Multi Tip Hollowing Tool including 3 cutters	(SOV-RS100) ■
Extra Long Multi Tip Hollowing Tool incl 3 cutters	(SOV-RS300) #
Hollowmaster including 2 cutters	(SOV-RS230) ■
Midi Hollowmaster including 2 cutters	(SOV-RS130) ■
Extra Long Hollowmaster including 2 cutters	(SOV-RS340) #

 $(840\ 3/8")$ 

(840 1/2")

(840F 3/8") ▲

Tanged tools:

rangea tools.			
Oval skew 1/2" & 3/4"	(809)*	Standard parting tool 1/4"	(830) *
Standard skew 1/2", 3/4" &1"	(810)*	Fluted parting tool 3/16"	(832) *
Spindlemaster 1/2", 3/4" & 1"	(812)*	Spindle roughing gouge 3/4"	(843) *
Round nose scraper 1/2", 3/4" & 1"	(820) *	Midi standard skew 1/2"	(882) *
Square end scraper 1/2", 3/4" & 1"	(823) *	Midi spindle roughing gouge 3/4"	(883) *
Hardwoodscraper 3/4"	(821)*	Midi round nose scraper 1/2"	(884) *
Round / side scraper	(824)*	Continental spindle gouge 8mm	(839) *
Diamond / side scraper	(825)*	Continental spindle gouge 12mm	(839) *
Curved scraper	(828)*	Continental spindle gouge 19mm	(839) *
Box scraper	(829)*	Continental spindle gouge 25mm	(839) *

## Optional additions to the Sovereign system

For those wishing to use the Sovereign system with other blades as well as big tools that require additional support and control there are several optional extras that can be added to the system to enhance its performance.



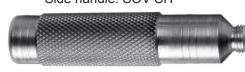
Collets available in 3/8" and 1/2" as well a 1/4" pilot bore for your 1/4" stock tools or for the end user to bore out to your requirement.



The tang collet allows a large range of flat and tanged tools to be fitted into all three sizes of the Sovereign handle.

Tang collet: SOV-CT





The threaded hole in the side of the head allows for the addition of a side handle.

When the side handle is screwed into place it will give extra grip with its knurled section and also give substantially increased stability and control when using the Sovereign handle with larger gouges and hollowing tools.



A thread inside the end cap allows for the addition of a counter weight to assist when using large tools. This will help to counter balance the weight of a heavy tool and also enhance the vibration dampening properties of the handle.

If a much longer handle length is required for stability there is a threaded coupler available where two handles can be linked together to create an extra long handle of a desired length. Lengths that can be created are 24", 28", 32", 34", 38"and 44".



For more details on the Sovereign system and the location of your nearest stockist please contact

Robert Sorby

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