

**Please ensure that the shoulder of the stem is fully tightened into the crossbar locating hole by using a spanner on the flats of the stem.**

**Use only the manufacturers recommended size stem diameter for your lathe.**

**It is recommended that the 9” crossbars are only used on any stem  $\frac{3}{4}$ ” (19mm) in diameter or bigger due to the forces created when woodturning.**

**The straight crossbars are hardened to eliminate the nicks that can occur when using a square edged tool such as a parting tool to allow for a smooth cutting action.**

**There is a full range of stem sizes and a comprehensive list of crossbars and accessories on the reverse.**

# Modular Toolrest system

## Crossbars

4" Straight bar

6" Straight bar

9" Straight bar

9" Internal bowl rest  
(S shape)

9" External bowl rest  
(Reverse S shape)

Box scraper platform

## Stem sizes

1/2"

5/8"

3/4"

1"

1 1/8"

22mm

25mm

30mm

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